

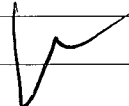
Work Order ID 129588

February-18-15 7:38:02 AM

129588

Page 1

Item ID: D3238-23 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Plate
 Start Date: 2/18/15 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 3/06/15 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3238	Rev C

100 0.00
100 FLOW WATER JET
 Waterjet Memo 0.00
 FLOW CNC Waterjet W/O'S FOR D3238-21-25 MUST BE ISSUED AND RAN AT THE SAME TIME

1-Cut as per Dwg D3238
 Dwg Rev: C
 Prog Rev: C
 2-Deburr if necessary

*****USE D3238 BLANK CUTTING FILE*****

110 0.00
110 CONVENTIONAL MILLING MACHINE
 Mill Conv Memo 0.00
 Conventional Milling Machine Machine Serration on Sheet using DT8934 PLATE

DAS
 08
 938

15/02/21 15/02/21

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⑥ 12 FEB 23 2015

Quality Control

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Item ID: D3238-23 Accept ***N900040100*** Setup Start ***NS1***
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 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC8- Inspect parts - second check	0.00				(6)			DAS 38 9-89
150									
QC	Memo	0.00							
Quality Control									
160	Chemical Conversion Coat per QSI005 4.1	0.00				6		15-3-13	
160									
HandFinish	Memo	0.00							
Hand Finishing									
170	QC3- Inspect Part Finish	0.00				(6)			DAS 38 9-89
170									
QC	Memo	0.00							
Quality Control									

FEB 23 2015

MAR 16 2015

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Item ID: D3238-23 Accept ***N900040100*** Setup Start ***NS1***
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 Required Date: 3/06/15 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Identify as per dwg & Stock Location: <u>Sto30</u>	0.00							
180									
Packaging	Memo	0.00							
Packaging									
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

4 2AS MAR 18 2015
6
1503-19
MF
15-3-18

Picklist Print

February-18-15 7:38:01 AM

Page 1

Work Order ID: 129588

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Parent Item: D3238-23

D3238-23

Parent Item Name: Plate

Start Date: 2/18/15

Required Date: 3/06/15

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-01-26 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M2024T3S.080

Purchased

No

100

sf

196.8161

0.024

1

M2024T3S 080

**

12-15/03/21

2024-T3 .080 sheet

Location

Loc Qty

Loc Code

MAT021

196.8161

M127668

10.5

M129584

18.3161

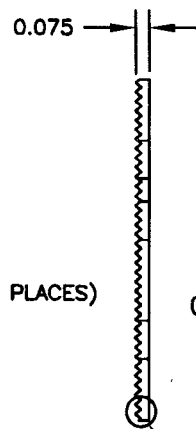
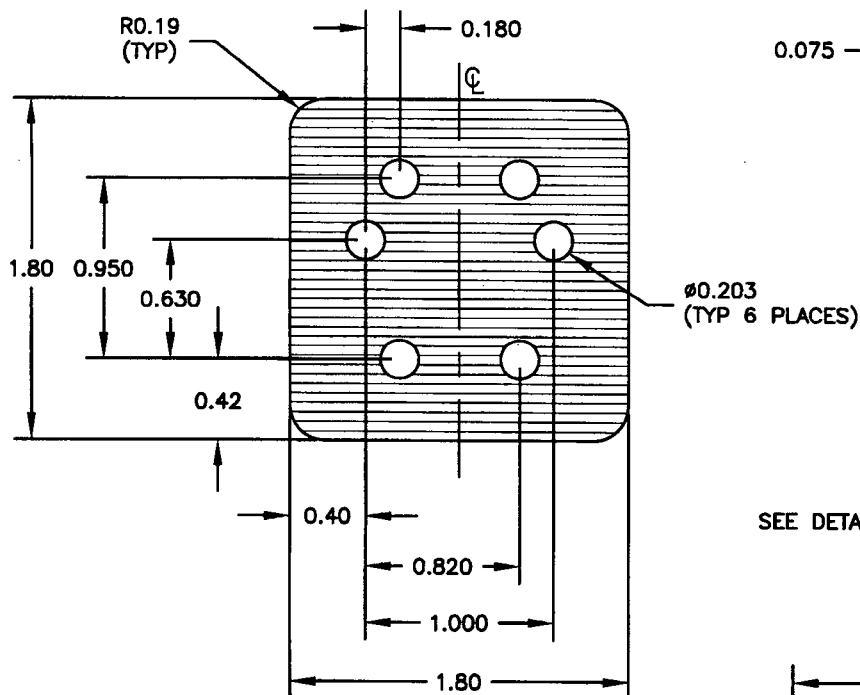
M129891

168

7838



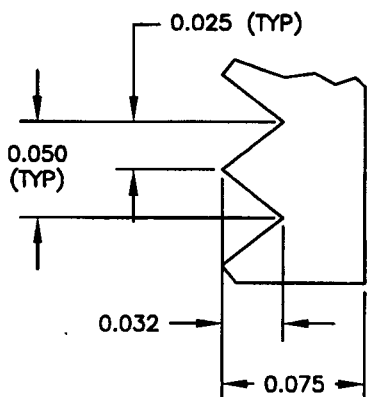
DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED #	DRAWING NO. D3238	REV. C SHEET 3 OF 3
DATE 07.02.19	TITLE PLATE		SCALE 1:1



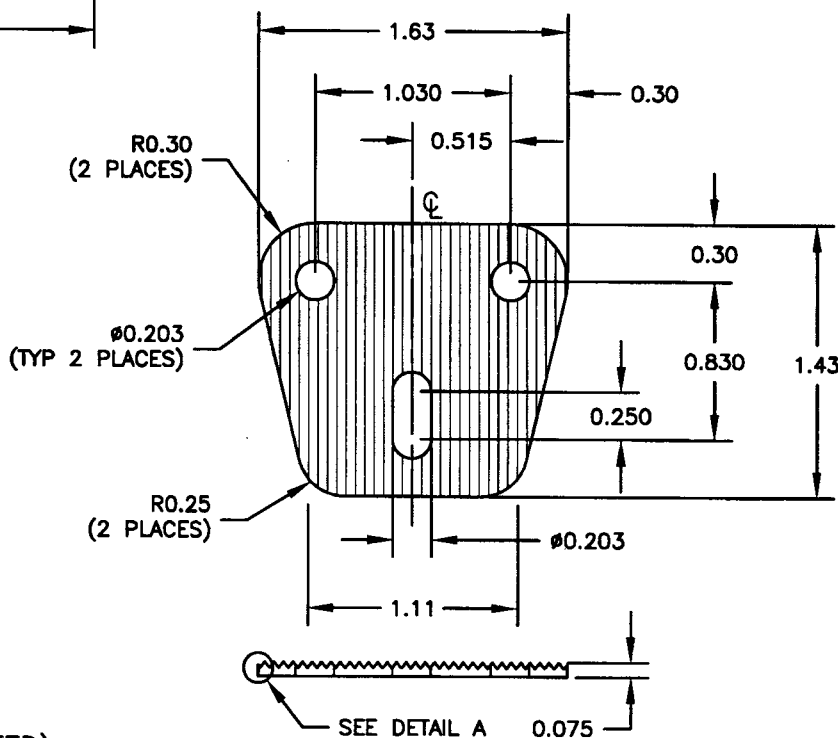
RELEASED
07.02.20

D3238-23 PLATE (SHOWN)
D3238-33 PLATE (SAME, EXCEPT
0.020 THICK AND NO SERRATIONS)

40129588



DETAIL A
RIDGE DETAIL (VIEW MAY BE ROTATED)
SCALE 10:1



D3238-25 PLATE (SHOWN)
D3238-35 PLATE (SAME, EXCEPT
0.020 THICK AND NO SERRATIONS)

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